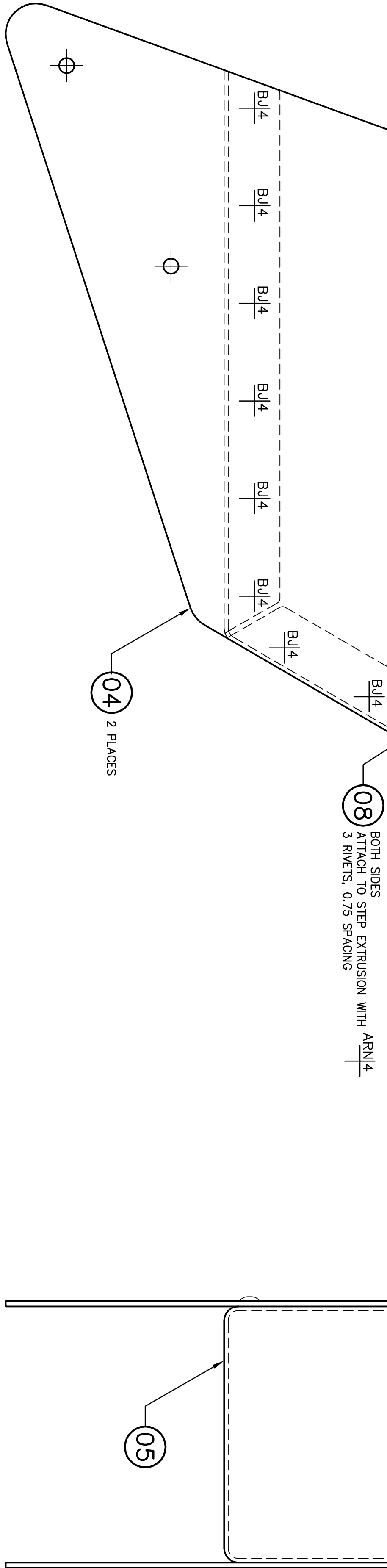
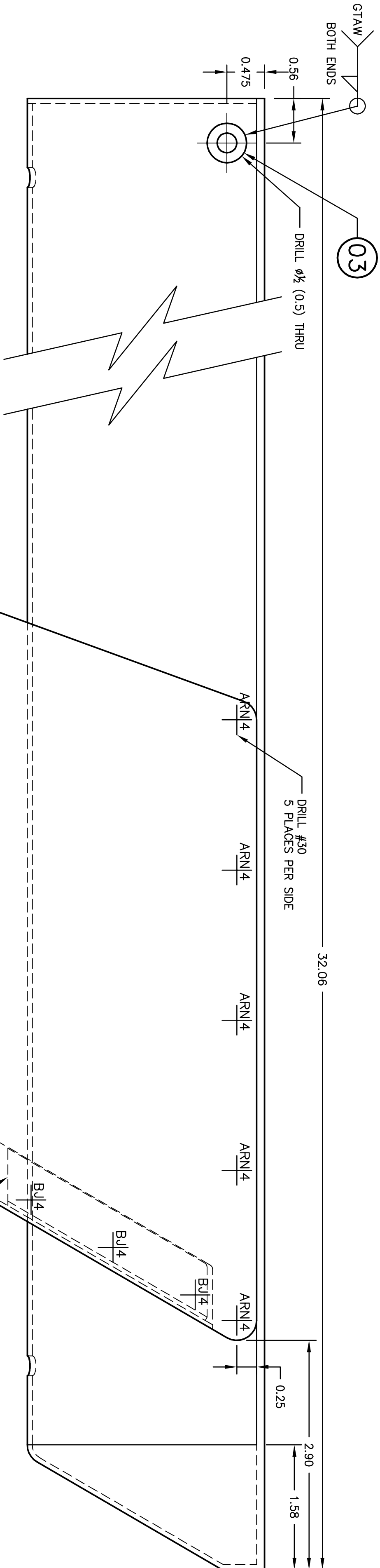
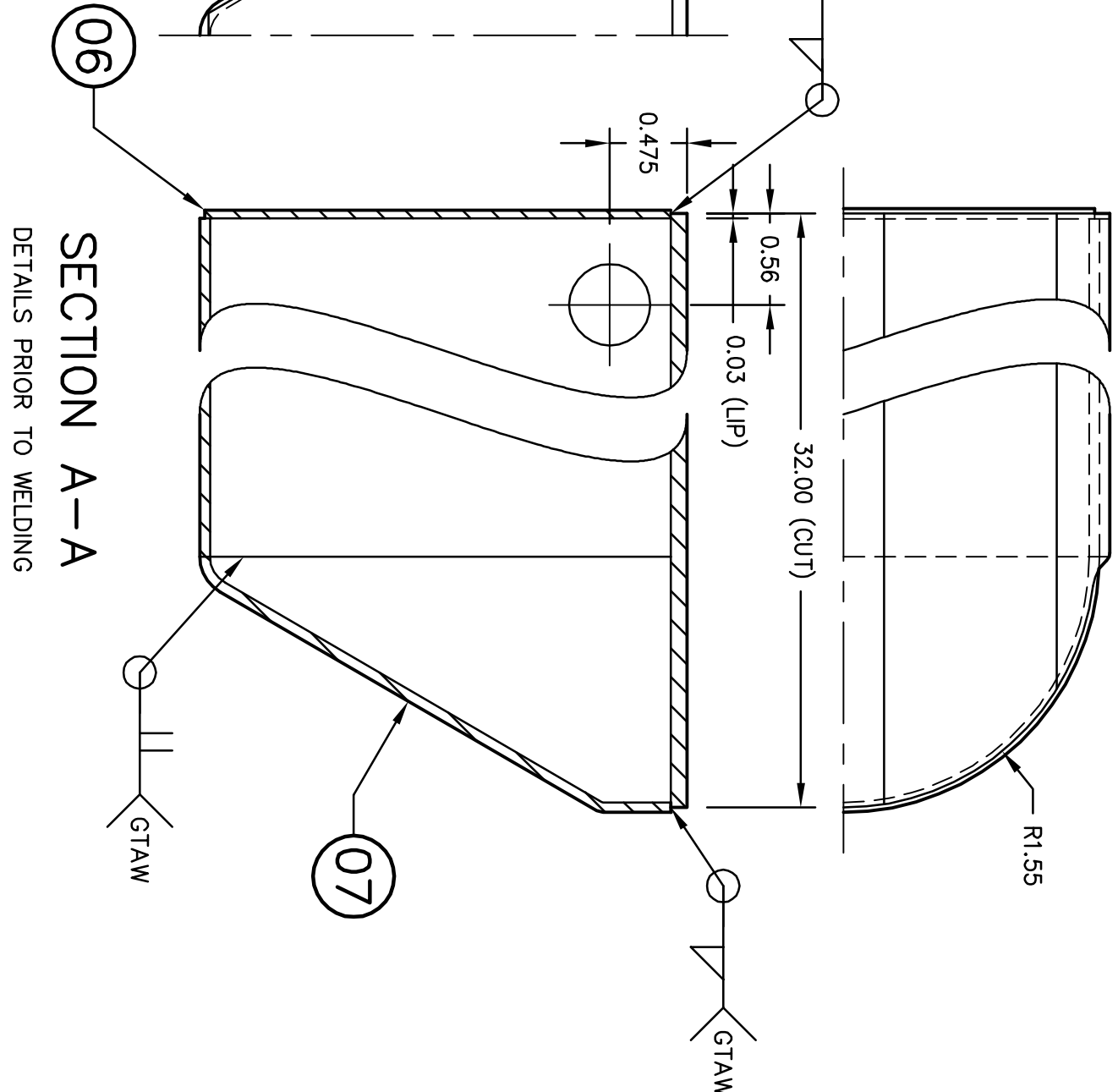
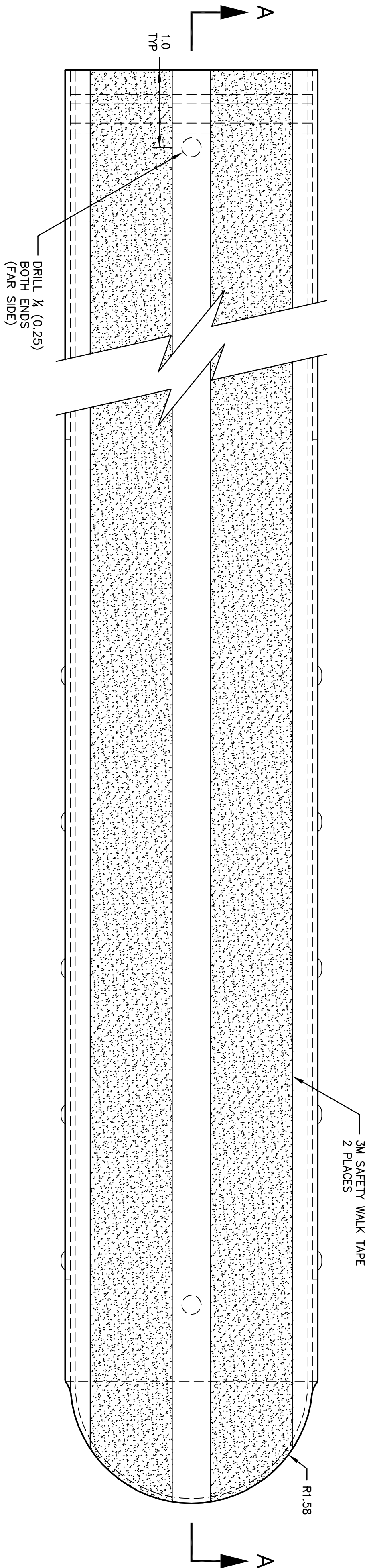
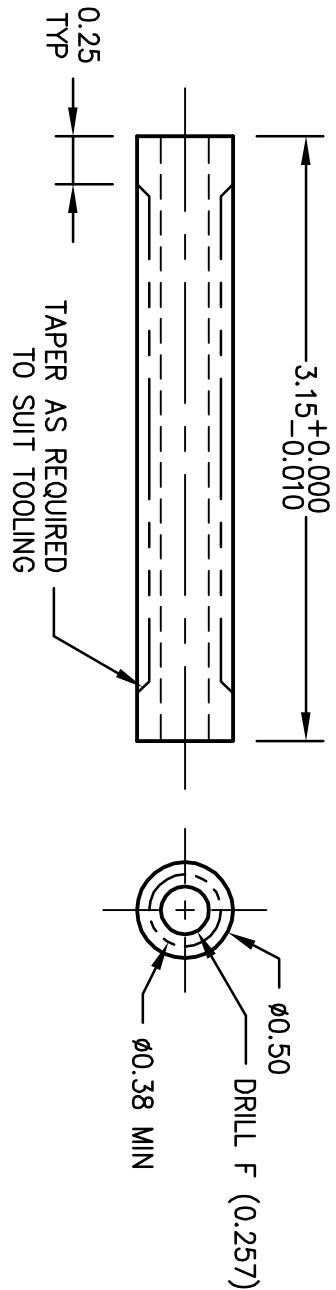


NOTES

1. REMOVE ALL BURRS AND BREAK SHARP EDGES.
2. WELDING OF 6061 ALUMINUM TO BE COMPLETED BY GTAW METHOD TO AMS2685C. WELDING ROD SHALL CONFORM TO ANSI/AWS ER4043.
3. THOROUGHLY DECREASE, ALODINE, AND PRIME ALL ALUMINUM PARTS PRIOR TO ASSEMBLY. PAINT AFTER ASSEMBLY. ALTERNATE: THOROUGHLY DECREASE AND POWDER COAT ALL ALUMINUM PARTS AFTER ASSEMBLY. APPLY SAFETY-WALK TAPE AFTER PAINTING/POWDER COATING.



01 STEP ASSEMBLY



03 BUSHING

OPTIONAL: PART MAY BE TURNED DOWN IN MIDDLE AS INDICATED (REFERENCE)

QTY	PART NO.	ITEM	DESCRIPTION
2	82719-09	09	3M SAFETY-WALK TAPE (1" WIDE)
2	82734-05	08	ANGLE
1	82734-04	07	CONE
1	82734-03	06	CAP
1	82734-02	05	CHANNEL
2	82734-01	04	SHEET
1	82715-03	03	BUSHING
A/R	78240	02	STEP EXTRUSION
01	82719-01	01	STEP ASSEMBLY

BASIC CODE		DASH NO. FOR DIAMETER
REF. NAS 523		N=MFD. HEAD NEAR SIDE
C=COUNTERSUNK		F=MFD. HEAD FAR SIDE
D=DIMPLE		
DIGIT=# OF SHEETS TO BE DIMPLED	DASH NO. FOR LENGTH	
BASIC CODES:		
BI=MS20470AD	⊕	INSTALL NEW RIVET
BB=MS20426AD	⊖	REMOVE/REPLACE RIVET
ARN=CR3213	⊕	
ARN=CR3212	⊖	EXISTING RIVET

APPROVALS	DATE
DRAWN: JEFF CLARKE	25 APR 2014
CHECKED: JASON REKVE	

9868A, MALASPINA ROAD POWELL RIVER, BC, CANADA, V8A 0G3 TEL: 604.483.2376 www.aerodesign.ca	
EUROCOPTER AS350 & AS355 SERIES FIXED CABIN STEP EXTRA SHORT STEP ASSEMBLY	
SCALE 1 : 1	DWG. NO.
SHEET 1 OF 1	REV

A1 82719 0